



General Process Steps for Anodized Finishes

1. Remove parts from shipping container and unwrap (if necessary).
2. Rack part onto load according to router on shop order.
3. Move load to process line.
4. Clean according to Cleaning Task Instruction.
5. Rinse.
6. Etch according to Etch Task Instruction.
7. Rinse.
8. Desmut according to Desmut Task Instruction.
9. Rinse
10. Anodize according to Anodize Task Instruction.
11. Rinse.
12. Color according to Color Task Instruction (if necessary).
13. Rinse (if necessary).
14. Seal according to Seal Task Instruction.
15. Rinse.
16. Dry.
17. Inspect per Quality Program Instructions.
18. Unrack and quarantine non-conforming parts.
19. Unrack conforming parts from load.
20. Package according to router on shop order directly into shipping container.
21. Ship per customer's instructions.

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